



DUPLICATING OEM TEXTURES

STANDARD OPERATING PROCEDURE

1

REPAIR DAMAGE



If extensive damage is present, refer to **Plastic Repair Standard Operating Procedure** first.

2

CLEAN



Clean with **Scuff & Clean** and a damp, Gray Scuff Pad or a nylon bristle brush. Rinse with water and dry with clean, lint-free cloth. Clean with **SEM Solve**, **Plastic & Leather Prep** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with clean, lint-free cloth.

3

PREP



Sand any shallow scratches or scuffs until smooth. Blow off and wipe with a tack rag. Mask the area to be sprayed.

FOR RAW PLASTIC: Blow off and apply **XXX Adhesion Promoter** as per instructions.

FOR PAINTED SURFACES: Sand with a gray scuff pad.

4

APPLY TEXTURE



Apply **Bumper Coater™** or **Trim Black** as a wet bed over the extended repair area. Apply **Texture Coating** in light mist coats 12" - 24" from surface.

① Apply additional coats in the same manner if needed to achieve OEM texture.

② Be sure to apply lightly enough so that raised textured spray does not flow together.

5

SAND



Allow to completely dry before sanding. Sand flat surfaces with P320 – 800 grit and use a gray scuff pad on sharp edges and corners. Blow off and wipe with a tack rag.

6

PAINT



Apply **Bumper Coater** or **Trim Black** as per instructions.



WATCH THE VIDEO AT:

semproducts.com/sop_duplicating_oem_textures

PRODUCT LIST

PREP

Part	Product	Size
38398	Scuff & Clean	16 oz. Tube
38373	SEM Solve	20 oz. Aerosol
38353	Plastic & Leather Prep	16 oz. Aerosol
77723	XXX Adhesion Promoter	16 oz. Aerosol



TEXTURE & PAINT

Part	Product	Size
39853	Texture Coating	20 oz. Aerosol
39143	Trim Black	20 oz. Aerosol
49133	Trim Black Ultra-Matte	20 oz. Aerosol
49143	Trim Black Ultra-Satin	20 oz. Aerosol
49153	Trim Black Ultra-Gloss	20 oz. Aerosol



ABRASIVES

Part	Product	Size
SA4948	Gray Scuff Pad	4.5" x 9"
SA6320	6" Grip 320-grit	6" DA
SA6800	6" Grip 800-grit	6" DA



BEFORE

AFTER

SEM Products
Rock Hill, SC 29730
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Customer Care: 1-866-327-7829
semproducts.com



CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.